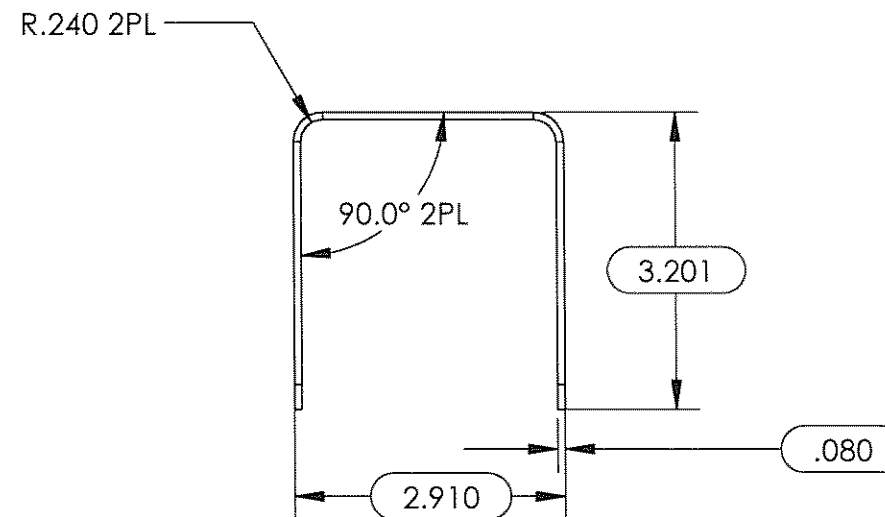
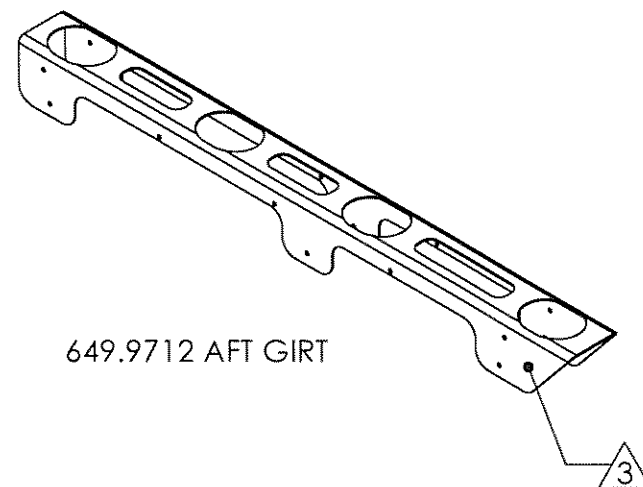
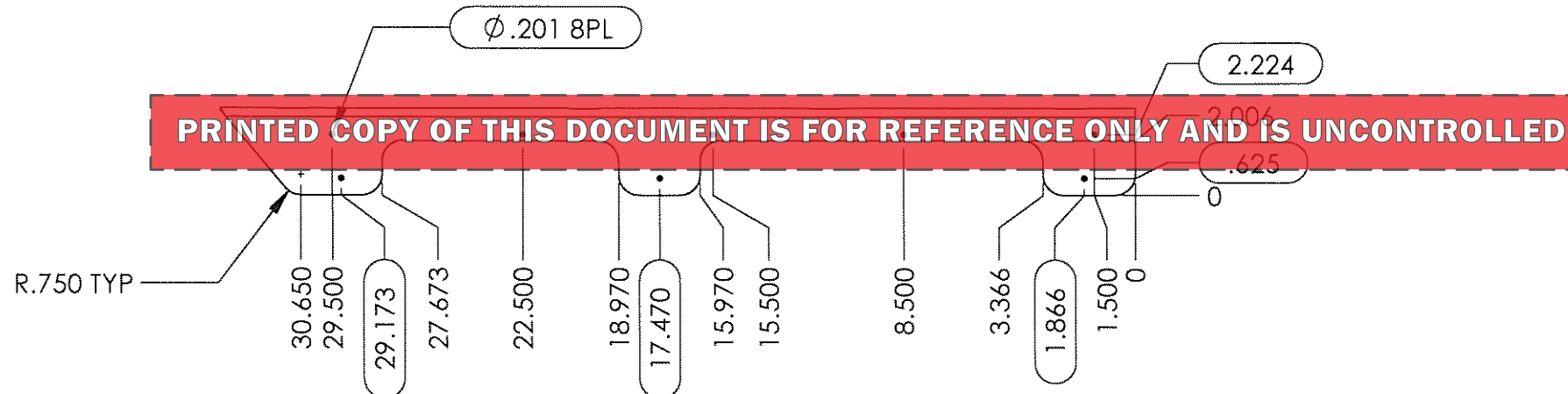
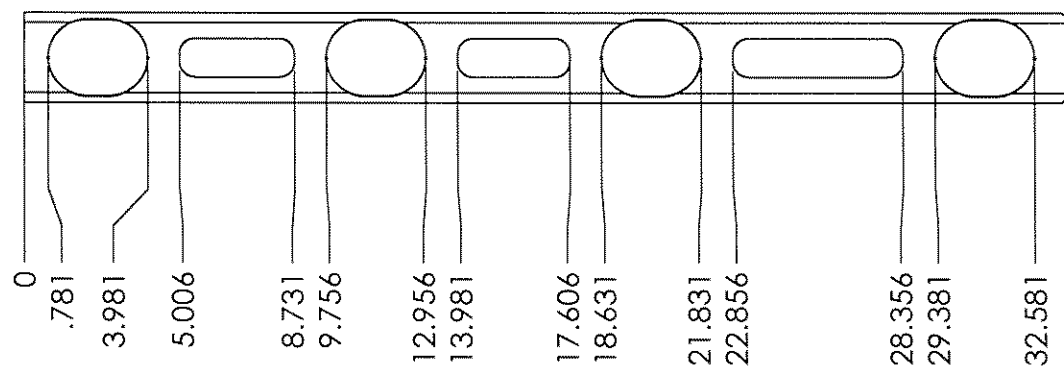
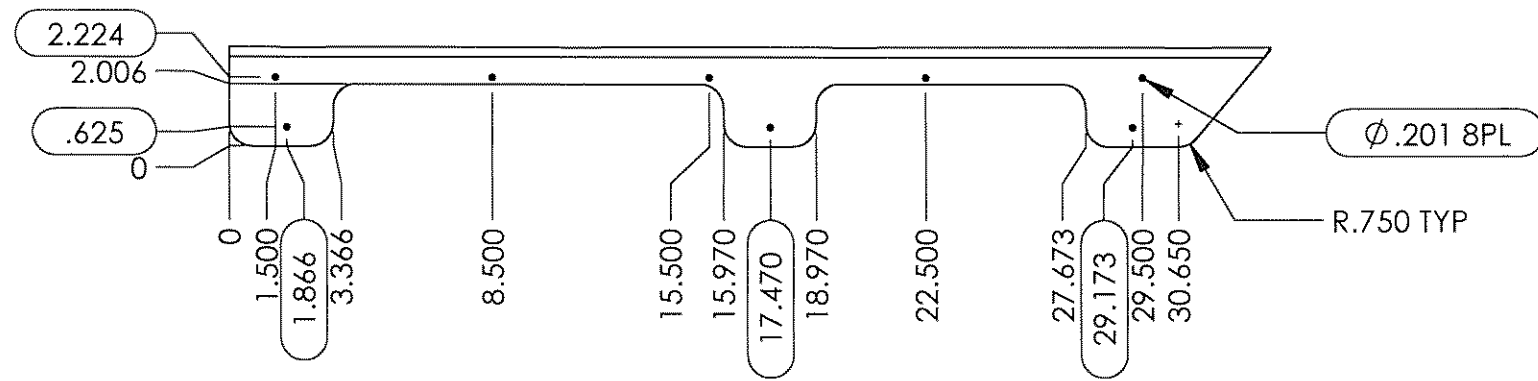
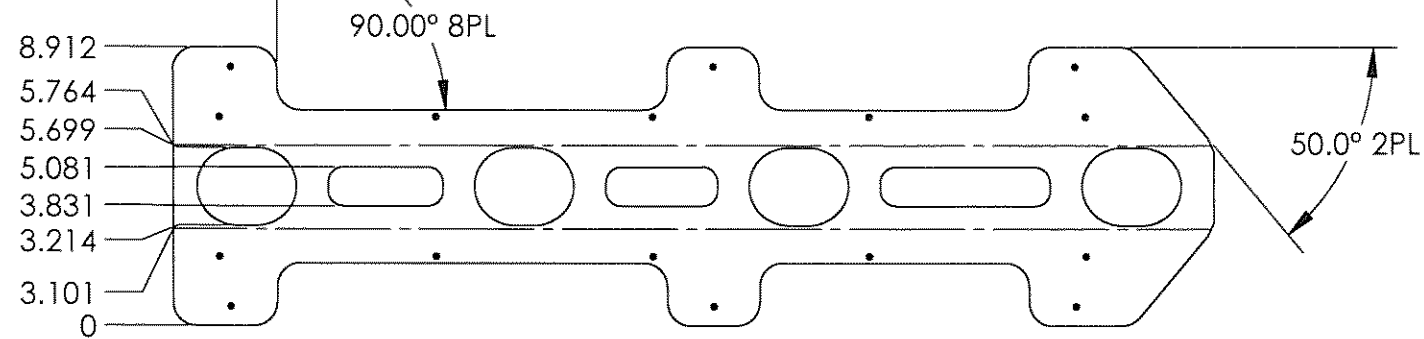


APICAL INDUSTRIES, INC.		ENGINEERING CHANGE NOTICE NO. 04136			SHEET 1 OF 1	
DWG NO. 649.9700		REV: A	PREPARED BY: J. BECKER	DATE: 10/17/13	EFFECT ON DWG <input checked="" type="checkbox"/> INC. <input type="checkbox"/> UNINC.	
DWG TITLE: GIRTS (R66)						
APPROVED BY:	ENGR.	MFG.	QC	EFF:	STOCK	
TRANSACTION CODES (TC): A-ADD R-REVISE C-CREATE D-DELETE		REASON: INCREASE GIRT THICKNESS.				
<div>NOTES:</div> <div><div>1. MATERIAL: 2024-T3</div><div>2. FINISH: BRUSHED</div><div>3. IDENTIFY ALL PARTS</div><div>4. DEBURR ALL SHARP EDGES</div><div>5. SAME FLAT PATTERN USED FOR F/N 1 & 2, BUT USE OPPOSITE SIDES FOR BENDING.</div></div> <div>MINIMUM IAW AMS-QQ-A-250/4 .040" THICK SHEET</div> <div>ACCORDANCE WITH MPP-120</div> <div>SHEET 1 NOTES:</div> <div><div>90.0° 2PL</div><div>2.83</div><div>3.161</div><div>.040</div><div>R.24 2PL</div><div>WAS</div></div> <div><div>2.400</div><div>67.2°</div><div>112.8°</div><div>2.529</div><div>3.742</div><div>.040</div><div>2.830</div><div>R.240</div><div>R.281</div><div>WAS</div></div> <div>SHEET 2, ZONE C7:</div> <div>SHEET 1, ZONE C7:</div>						
DOCUMENTS EFFECTED:		<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU		<input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	
					DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

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ORIGINAL DATE (MO-DA-YR) 10-11-12	APICAL INDUSTRIES		
DRAWN BY J. GARDINER	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
CHECKER P. BRAVO	GIRTS (R66)		
DRAWING APPROVAL P. BRAVO 10-11-12	SIZE B	CAGE CODE 07MZ6	DWG. NO. 649.9700
CONTRACT NO.	SCALE NONE	REV. B	SHEET 2 OF 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.05°			